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FMOSCPW18P5N65-Q1-H**18.5A 650V N-Channel Enhancement Mode Silicon Carbide Power MOSFET****Features**

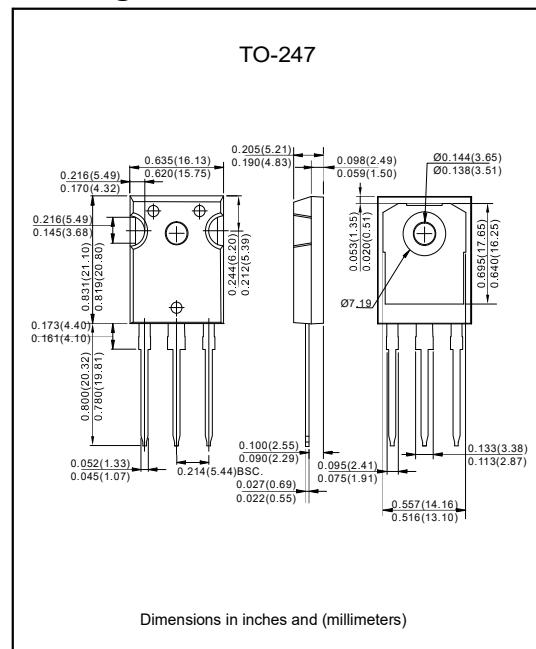
- $V_{DS} = 650V$, $I_D = 18.5A$.
- $R_{DS(ON)} \leq 260m\Omega$, @ $V_{GS} = 20V$, $I_D = 6A$.
- Low on-resistance and high current density.
- Low capacitance for high frequency operation.
- Ultra-high avalanche ruggedness.
- Positive temperature coefficient device.
- Qualified to AEC-Q101 standards for high reliability.
- Lead-free parts meet RoHS requirements.
- Halogen-free (IEC61249-2-21).

Applications

- Solar/ wind renewable energy, and power inverters.
- DC/DC converters, UPS, and PFC.
- Switched mode power supplies, EV charging station, and motor drives.

Mechanical data

- Epoxy: UL94-V0 rated flame retardant.
- Case : Molded plastic, TO-247.
- Terminals : Solder plated, solderable per MIL-STD-750, Method 2026.
- Mounting Position : Any.

Package outline**Maximum ratings (At $T_c=25^\circ C$ unless otherwise specified)**

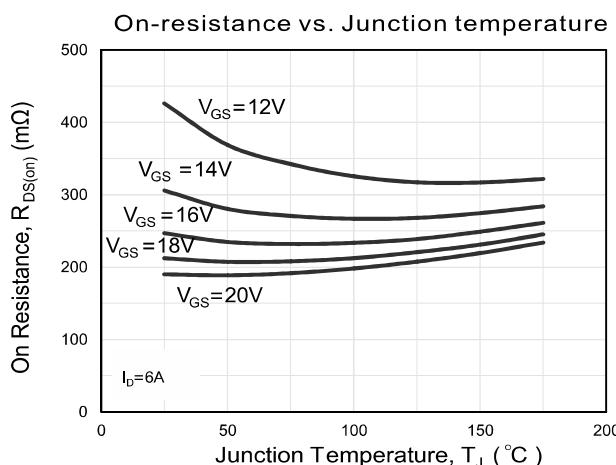
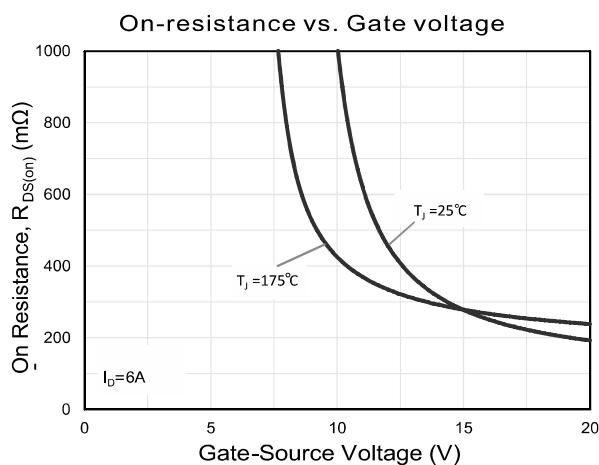
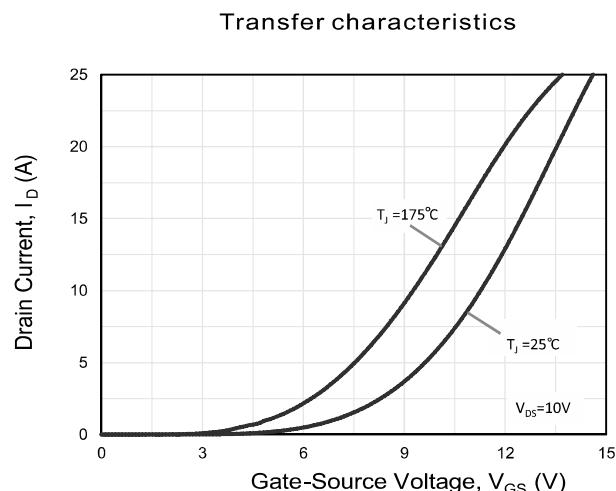
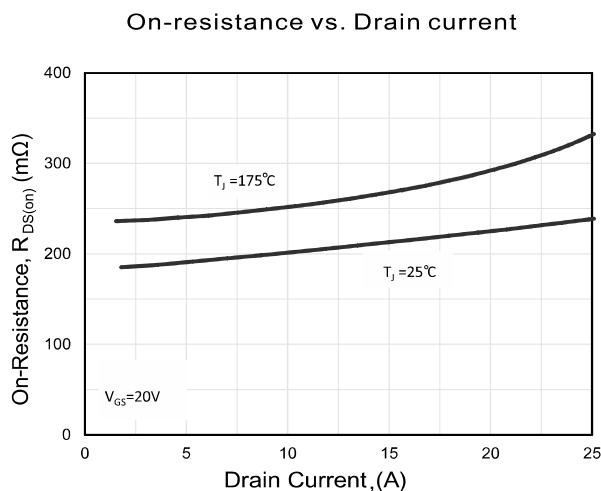
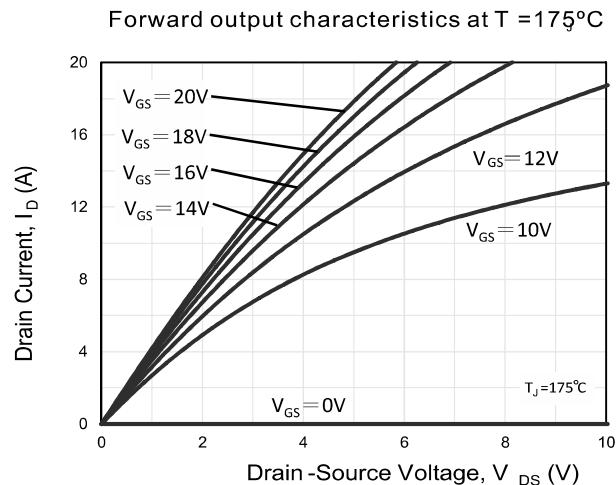
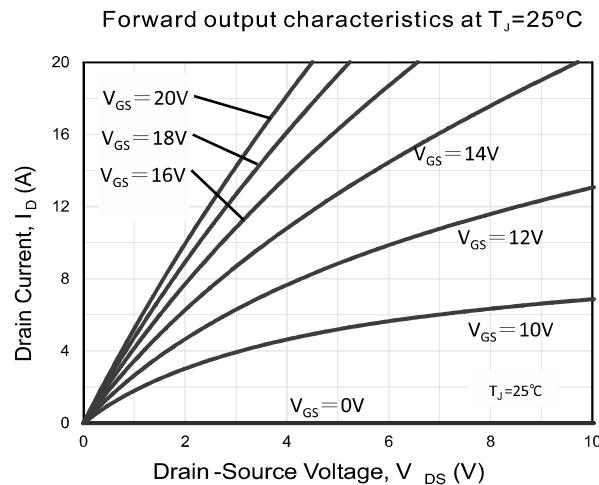
Parameter	Symbol	Ratings	Unit
Maximum drain to source voltage ($V_{GS}=0V$, $I_D=100\mu A$)	V_{DS}	650	V
Recommend Gate-source voltage Static, recommended DC operating values	$V_{GS(OP)}$	-5 to +20	V
Maximum Gate-source voltage Transient operating limit (AC f > 1Hz, duty cycle < 1%)	$V_{GS(\text{Max})}$	-10 to +25	V
Continuous drain current, @ $V_{GS}=20V$ ($T_c=25^\circ C$) ($T_c=110^\circ C$)	I_D	18.5	A
		12.5	
Pulsed drain current, t_{PW} limitation per Fig.15	$I_{D(\text{pulse})}$	34.5	A
Avalanche energy, single pulse ($V_{DD}=100V$, $I_D=5A$)	E_{AS}	400	mJ
Power dissipation ($T_c=25^\circ C$)	P_D	105	W
Mounting torque (M3 or 6-32 screw)	M_d	1	Nm
Typical thermal resistance, junction to case	$R_{\theta JC}$	1.42 (Typ.)	°C/W
Soldering temperature	T_L	260	°C
Junction temperature	T_J	+175	°C
Storage temperature range	T_{STG}	-55 to +175	°C

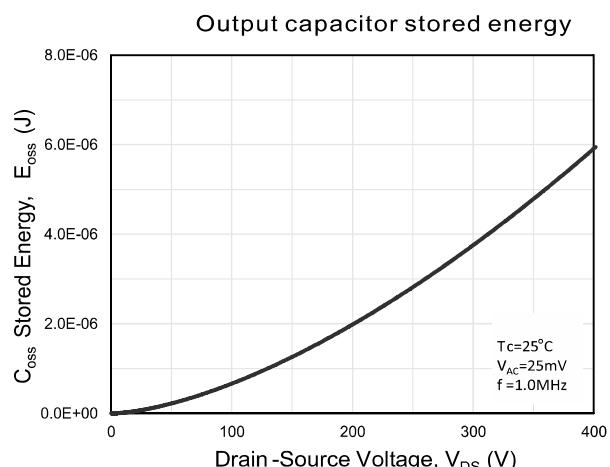
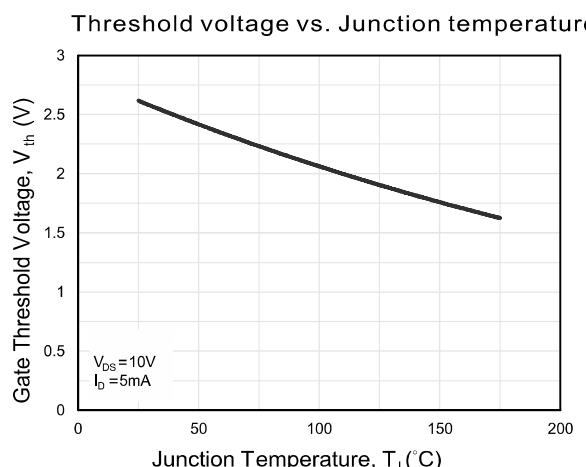
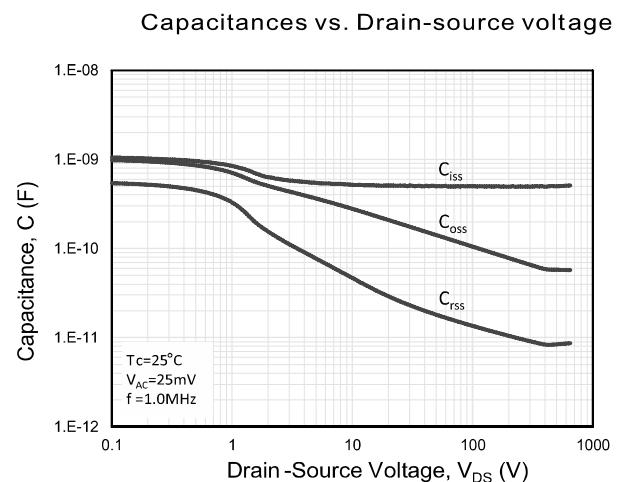
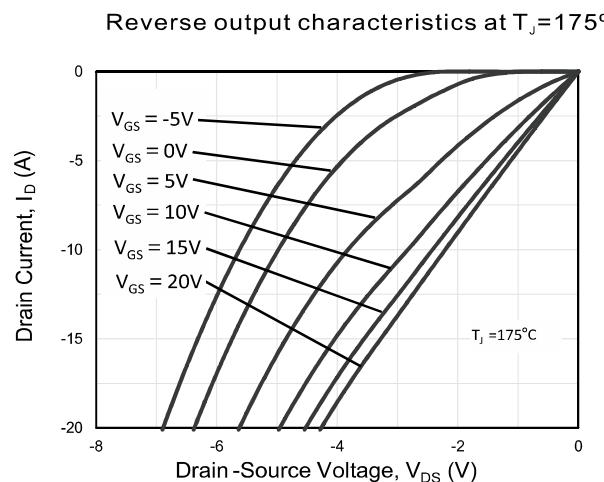
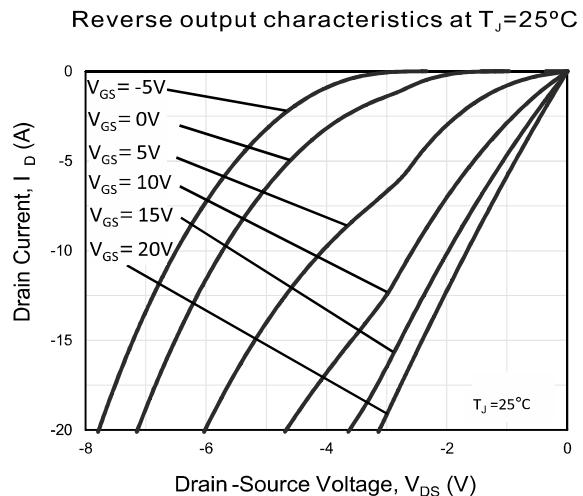
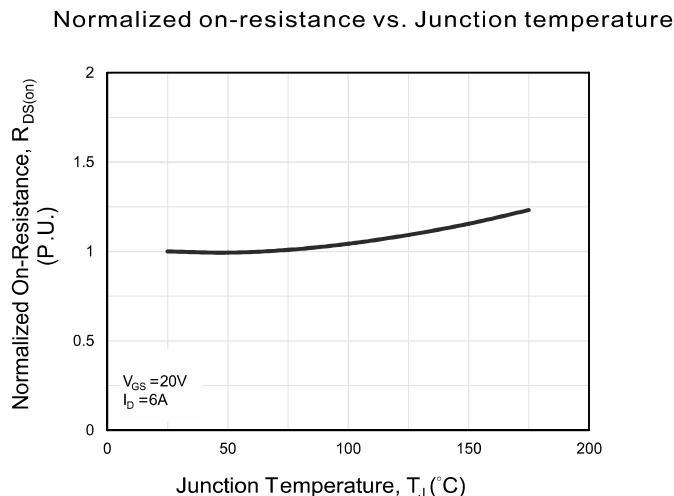


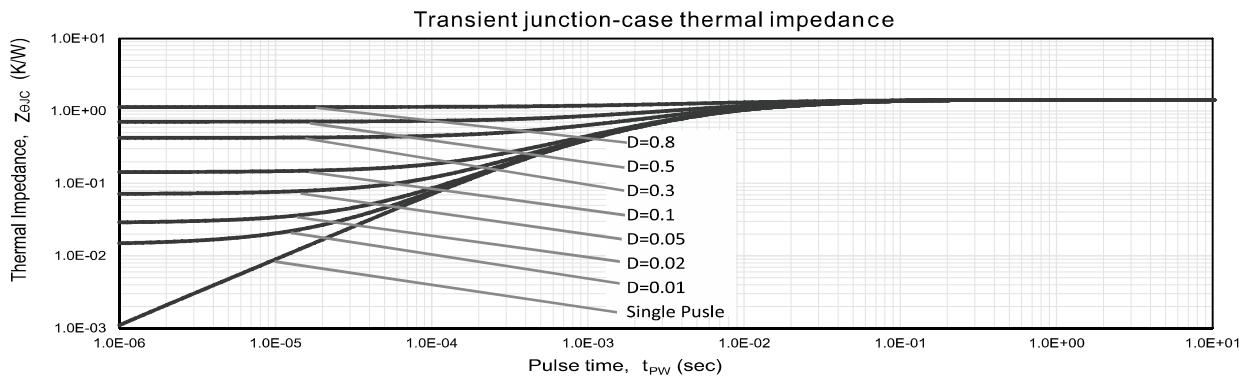
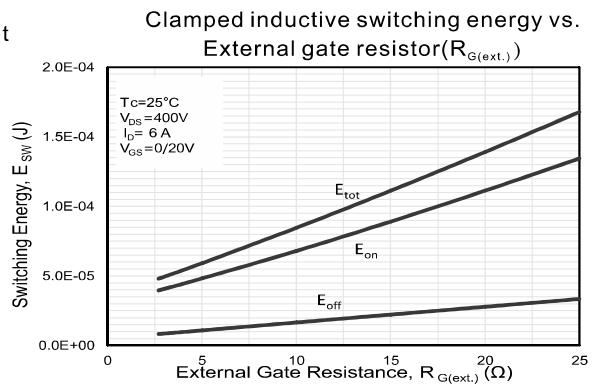
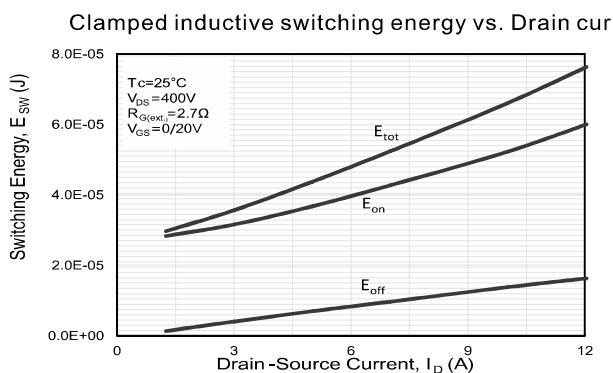
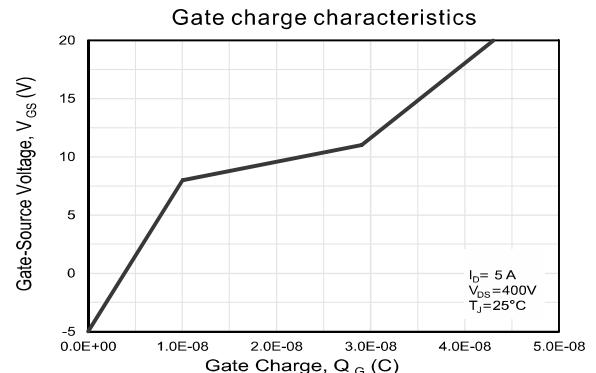
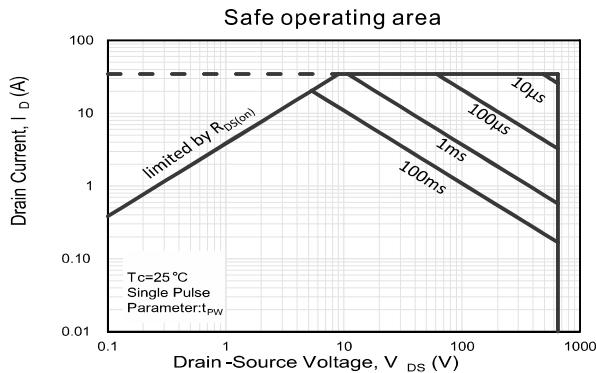
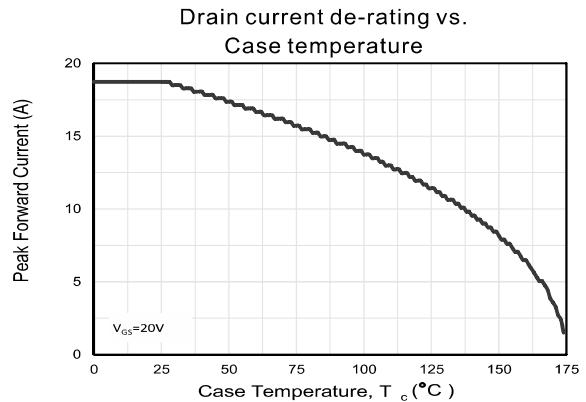
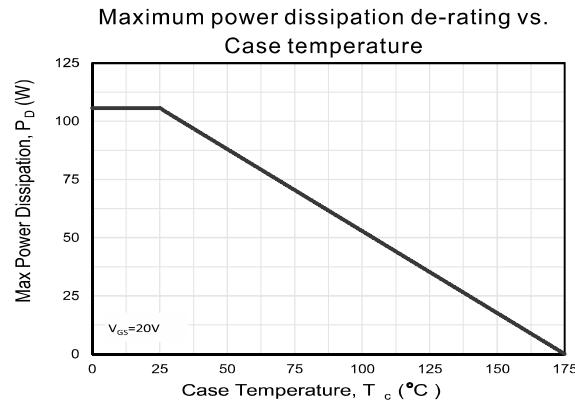
FMOSCPW18P5N65-Q1-H**Electrical characteristics** (At $T_c=25^\circ\text{C}$ unless otherwise specified)

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Off characteristics						
Drain-source breakdown voltage	BV_{DSS}	$I_{\text{D}}=100\mu\text{A}, V_{\text{GS}}=0\text{V}$	650			V
Drain-source leakage current	I_{DSS}	$V_{\text{DS}}=650\text{V}, V_{\text{GS}}=0\text{V}$		<1	50	μA
		$V_{\text{DS}}=650\text{V}, V_{\text{GS}}=0\text{V}, T_j=175^\circ\text{C}$		5	500	
Gate-source leakage current	I_{GSS}	$V_{\text{GS}}=20\text{V}, V_{\text{DS}}=0\text{V}$			250	nA
On characteristics						
Gate threshold voltage	$V_{\text{GS}(\text{TH})}$	$V_{\text{DS}}=10\text{V}, I_{\text{DS}}=5\text{mA}$		2.6		V
Static drain-source on-state resistance	$R_{\text{DS(ON)}}$	$V_{\text{GS}}=20\text{V}, I_{\text{DS}}=6\text{A}$		200	260	$\text{m}\Omega$
		$V_{\text{GS}}=20\text{V}, I_{\text{DS}}=6\text{A}, T_j=175^\circ\text{C}$		260		
Transconductance	g_{FS}	$V_{\text{DS}}=17\text{V}, I_{\text{DS}}=15\text{A}$		4.5		S
Dynamic parameters						
Input capacitance	C_{iss}	$V_{\text{GS}}=0\text{V}, V_{\text{DS}}=400\text{V}, f=1.0\text{MHz}, V_{\text{AC}}=25\text{mV}$		498		pF
Out capacitance	C_{oss}			59		
Reverse transfer capacitance	C_{rss}			8		
Effective output capacitance, energy related	$C_{\text{o(er)}}$	$V_{\text{GS}}=0\text{V}, V_{\text{DS}}=0 \text{ to } 400\text{V}$		74.5		
Effective output capacitance, time related	$C_{\text{o(tr)}}$	$I_{\text{D}}=\text{const.}, V_{\text{GS}}=0\text{V}, V_{\text{DS}}=0 \text{ to } 400\text{V}$		100		
C_{oss} Stored energy	E_{OSS}	$V_{\text{GS}}=0\text{V}, V_{\text{DS}}=400\text{V}, f=1.0\text{MHz}, V_{\text{AC}}=25\text{mV}$		5.7		μJ
Turn-on switching energy	E_{ON}	$V_{\text{DS}}=400\text{V}, V_{\text{GS}}=0/+20\text{V}, I_{\text{D}}=6\text{A}, R_{\text{G(ext)}}=2.7\Omega$		39.6		
Turn-off switching energy	E_{OFF}			8.36		
Internal gate resistance	$R_{\text{G(int)}}$	$f=1.0\text{MHz}, V_{\text{AC}}=25\text{mV}$		3.6		Ω
Gate to source charge	Q_{gs}	$V_{\text{DS}}=400\text{V}, V_{\text{GS}}=-5\text{V}/+20\text{V}, I_{\text{D}}=5\text{A}$		10		nC
Gate to drain charge	Q_{gd}			19		
Total gate charge	Q_{g}			43		
Gate plateau voltage	V_{pl}			8.7		V
Short-circuit withstand time	t_{sc}	$V_{\text{GS}}=0/15\text{V}, V_{\text{DS}}=400\text{V}, R_{\text{G}}=100\Omega$		<18		μs
Turn-on delay time	$t_{\text{d(on)}}$	$V_{\text{DS}}=400\text{V}, V_{\text{GS}}=-4\text{V}/+20\text{V}, I_{\text{D}}=5\text{A}, R_{\text{L}}=80\Omega, R_{\text{G(ext)}}=2.7\Omega$		15		ns
Rise time	t_{r}			17		
Turn-off delay time	$t_{\text{d(off)}}$			17		
Fall time	t_{f}			20		
Built-in SiC diode characteristics						
Diode forward voltage	V_{SD}	$I_{\text{SD}}=2\text{A}, V_{\text{GS}}=0\text{V}$		3.5		V
Diode continuous current	I_{s}	$V_{\text{GS}}=0\text{V}, T_c=25^\circ\text{C}$		16		A
Peak reverse recovery current	I_{rrm}	$V_{\text{GS}}=0\text{V}, I_{\text{SD}}=5\text{A}, V_{\text{DS}}=400\text{V}, \text{di/dt}=300\text{A}/\mu\text{s}$		1.8		A
Reverse recovery time	t_{rr}			50		ns
Reverse recovery charge	Q_{rr}			35		nC

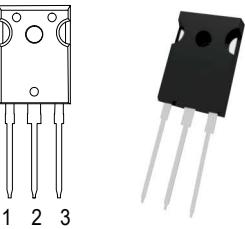
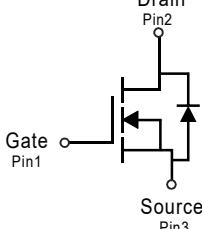


FMOSCPW18P5N65-Q1-H**Rating and characteristic curves**

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FMOSCPW18P5N65-Q1-H**Pinning information**

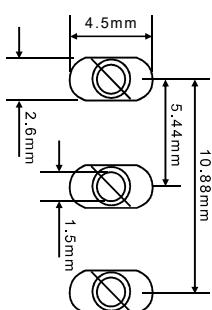
Pin	Simplified outline	Symbol
Pin 1 Gate Pin 2 Drain Pin 3 Source	 	

Marking

Type number	Marking code
FMOSCPW18P5N65-Q1-H	CPW18P5N65

Suggested solder pad layout

TO-247



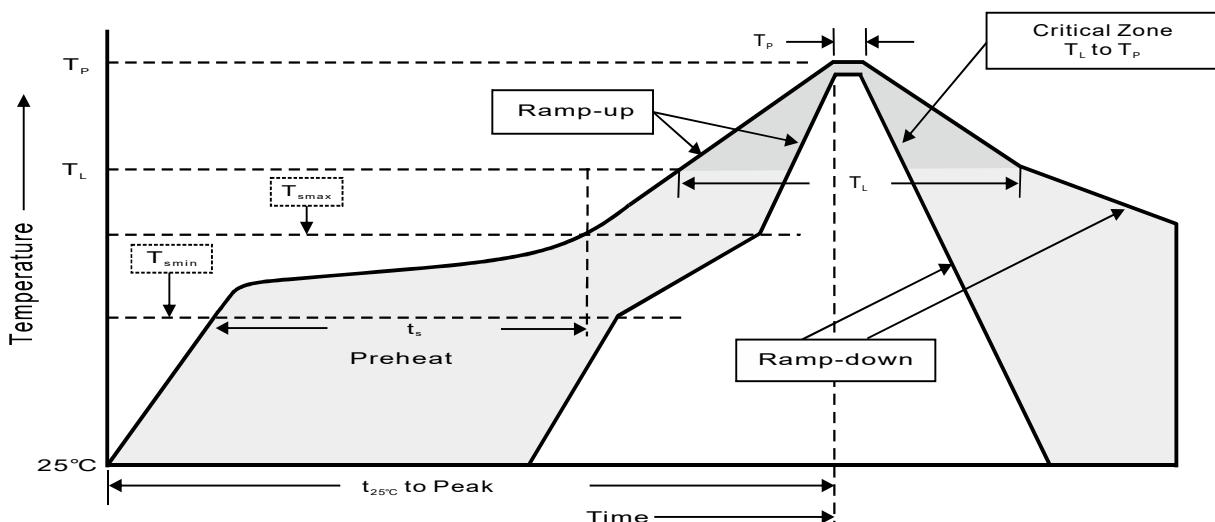
Dimensions in millimeters



FMOSCPW18P5N65-Q1-H**Suggested thermal profiles for soldering processes**

1. Storage environment: Temperature = 5°C ~ 40°C Humidity = 55%, ±25%

2. Reflow soldering of surface-mount devices



3. Reflow soldering

Profile feature	Soldering condition
Average ramp-up rate (T_L to T_p)	< 3 °C/sec
Preheat - Temperature Min (T_{min}) - Temperature Max (T_{max}) - Time (Min to Max) (t_s)	150°C 200°C 60 ~ 120 sec
T_{max} to T_L - Ramp-up rate	< 3 °C/sec
Time maintained above : - Temperature (T_L) - Time (T_L)	217°C 60 ~ 260 sec
Peak temperature (T_p)	255 °C -0/+5°C
Time with 5°C of actual peak temperature (T_p)	10 ~ 30 sec
Ramp-down rate	< 6 °C/sec
Time 25°C to peak temperature	< 6 minutes

FMOSCPW18P5N65-Q1-H**High reliability test capabilities**

Item Test	Conditions	Reference
1. MSL Preconditioning	24hr bake@125°C+168hrs@85°C /85%RH+3xIR@260°C+1flux immersion+alcohol+DI H2O rinse	JESD22-A113
2. High Temperature Reverse Bias	V _{Ds} =V _{Ds} *80% (T _J =T _J max.)Test Duration:1000hrs	JESD22-A108
3. High Temperature Storage Life	T _a =150°C Test Duration:1000hrs	JESD22 A-103
4. Temperature Cycle	-55°C(15min) to 150°C(15min)Test Cycles:1000cycles	JESD22 A-104
5. Autoclave	P=2atm T _a =121°C RH=100% Test Duration:96hrs	JESD22 A-102
6. Solderability	245±5°C for 5sec	J-STD-002
7. Moisture Resistance	T _a =85°C/85% Relative humidity Test Duration:1000hrs	MIL-STD-750E METHOD 1021.2
8. Resistance To Solder Heat	260±5°C for 10sec	JESD22 B-106
9. High Temperature High Humidity Reverse Bias	T _a =85°C, 85%RH, V _{Ds} =80% ratedV _{Ds} Test Duration: 1000hrs	JESD22-A101

