

FMCRP16-60

List

List.....	1
Package outline.....	2
Features.....	2
Applications.....	2
Mechanical data.....	2
Maximum ratings.....	2
Electrical characteristics.....	3
Rating and characteristic curves	4
Pinning information.....	5
Marking.....	5
Packing information.....	5
Suggested thermal profiles for soldering processes.....	6

FMCRP16-60

16.0A 600V Sensitive Gate Silicon Controlled Rectifiers Blocking Voltage

Features

- $V_D / V_R = 600V$, $I_{T(RMS)} = 16A$, $I_{GT(Max)} = 15mA$.
- High thermal cycling performance.
- Very high current surge capacity.
- Lead-free parts meet RoHS requirements.
- Suffix "-H" indicates Halogen free parts, ex. FMCRP16-60-H.

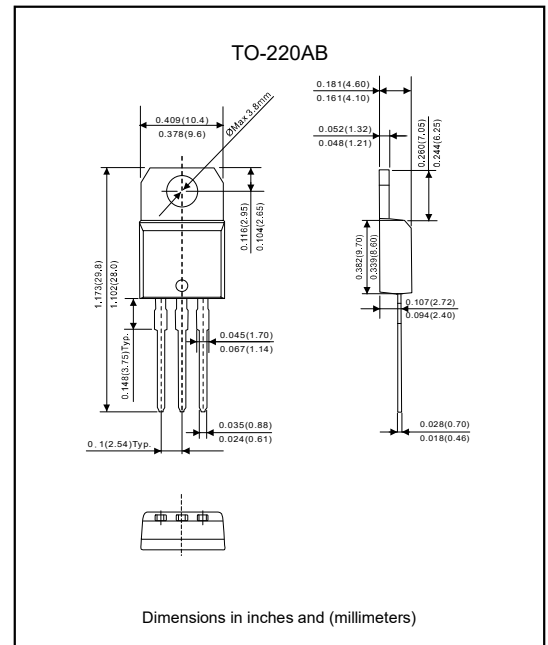
Applications

- Line rectifying 50/60 Hz.
- Soft start AC motor control.
- DC motor control.
- Power converter.
- AC power control.
- Lighting and temperature control.

Mechanical data

- Epoxy : UL94-V0 reted Flame retardent.
- Case : Molded plastic, TO-220AB.
- Terminals : Solder plated, solder able per MIL-STD-750, Method 2026.
- Mounting Position : Any.

Package outline



Maximum ratings ($T_A = 25^\circ C$, Unless otherwise noted)

Parameter	Symbol	Ratings	Unit
Repetitive peak off-state voltage	V_{DRM}	600	V
Repetitive peak reverse voltage	V_{RRM}	600	V
Non- repetitive surge peak off- state voltage	V_{DSM}	$V_{DRM} + 100$	V
Non- repetitive peak reverse voltage	V_{RSM}	$V_{RRM} + 100$	V
RMS on-state current ($T = 110^\circ C$)	$I_{T(RMS)}$	16	A
Non-repetitive surge peak on-state current (180° conduction angle, F=50Hz)	I_{TSM}	190	A
Average on-state current (180° conduction angle)	$I_{T(AV)}$	10	A
Circuit fusing considerations I^2t value for fusing ($t_f = 10ms$)	I^2t	180	A^2s
Peak gate current	I_{GM}	4	A
Average gate power dissipation	$P_{G(AV)}$	1	W
Critical rate of rise of on-state current ($I = 2 \times I_{GT} \times t_r \leq 100ns$)	di/dt	50	A/ μs
Thermal resistance, junction to case (DC)	$R_{\theta JC}$	1.1	$^\circ C/W$
Operating Junction temperature range	T_J	+125	$^\circ C$
Storage temperature range	T_{STG}	-40 to +150	$^\circ C$

FMCRP16-60

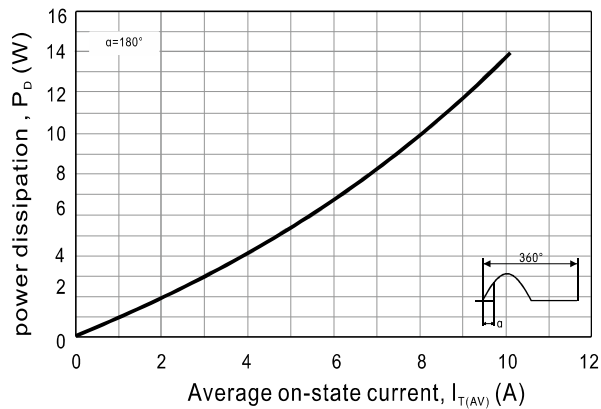
Electrical characteristics (At T=25°C unless otherwise noted)

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
On characteristics						
Gate Trigger Current	I_{GT}	V=12V, R=140Ω			15	mA
Holding Current	I_H	$I_T=50\text{mA}$			50	mA
Latch Current	I_L	$I_G=1.2 I_{GT}$			60	mA
Gate trigger voltage	V_{GT}	V=12V, R=140Ω			1.3	V
Non-triggering gate voltage	V_{GD}	$V_D=V_{DRM}$, $T_J=125^\circ\text{C}$	0.2			V
Static characteristics						
Peak forward on-state voltage	V_{TM}	$I_{TM}=32\text{A}$, $t_p=380\mu\text{s}$, $T_J=25^\circ\text{C}$			1.6	V
Forward and reverse leakage current	I_{DRM}	$V_D=V_{DRM}$, $V_R=V_{RRM}$, $T_J=25^\circ\text{C}$			5	μA
Leakage current for diodes	I_{RRM}	$V_D=V_{DRM}$, $V_R=V_{RRM}$, $T_J=125^\circ\text{C}$			2	mA
Dynamic parameters						
Critical rate of rise of off-state voltage	dV/dt	$V_D=2/3 V_{DRM}$, gate open $T_J=125^\circ\text{C}$	500			V/μs

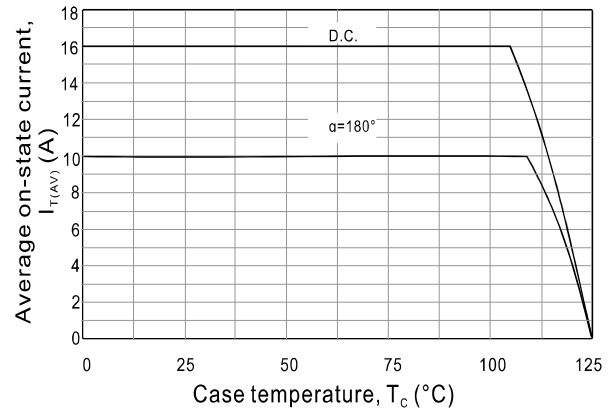
FMCRP16-60

Rating and characteristic curves

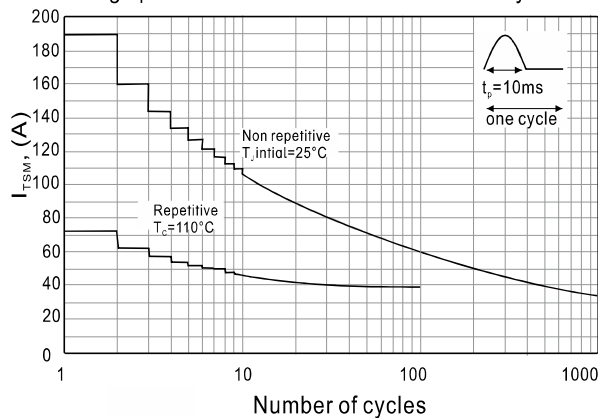
Maximum power dissipation vs. average on-state current



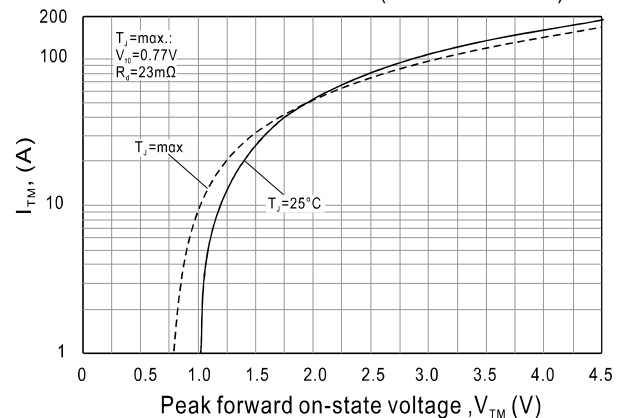
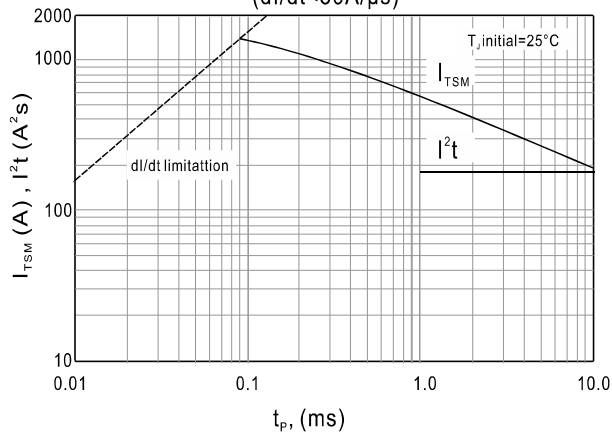
On-state current vs. Case temperature



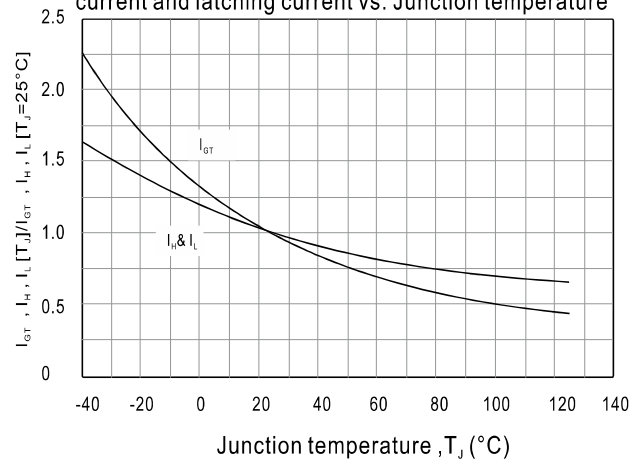
Surge peak on-state current vs. Number of cycles



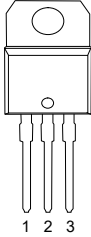
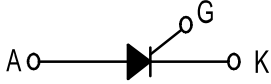
On-state characteristics (maximum values)

Non-repetitive surge peak on-state current for a sinusoidal pulse with width $t_p < 10\text{ms}$, and corresponding value of $12t$ ($di/dt < 50\text{A}/\mu\text{s}$)

Relative variations of gate trigger current holding current and latching current vs. Junction temperature



FMCRP16-60**Pinning information**

Pin	Simplified outline	Symbol
Pin 1 K: Cathode Pin 2 G: Gate Pin 3 A: Anode		

Marking

Type number	Marking code
FMCRP16-60	S1615-6B

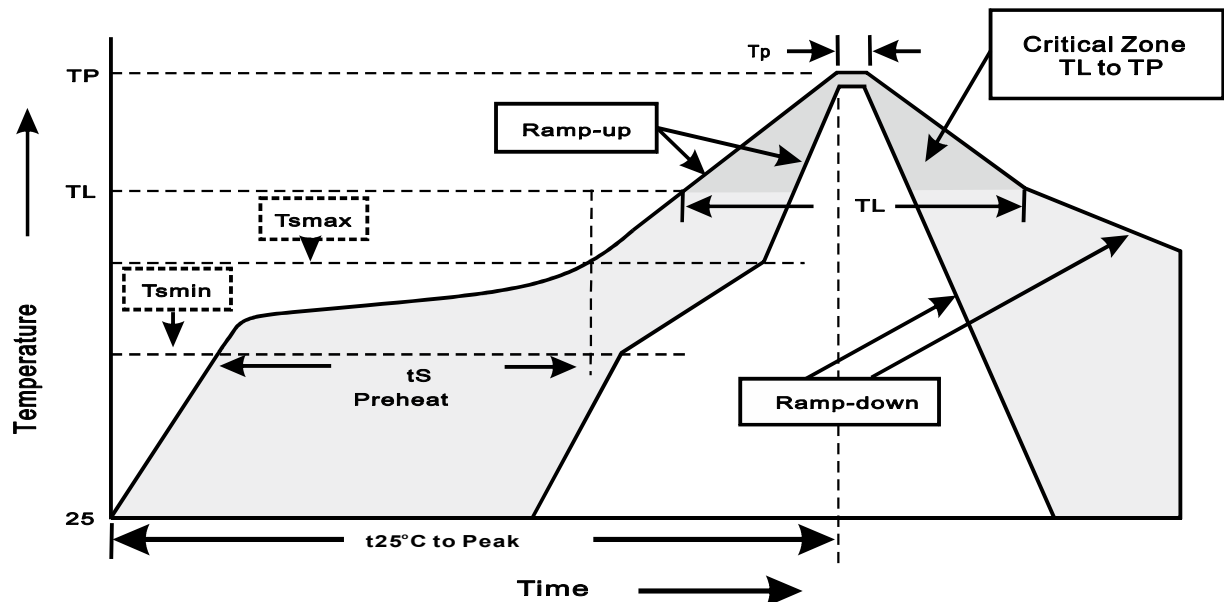
Packing Information

Device	Outline	Device Package	Tube (pcs)
FMCRP16-60	Tube	TO-220AB	50

FMCRP16-60

Suggested thermal profiles for soldering processes

- 1.Storage environment: Temperature=5°C~40°C Humidity=55%±25%
- 2.Reflow soldering of surface-mount devices



3.Reflow soldering

Profile Feature	Soldering Condition
Average ramp-up rate(T _L to T _P)	<3°C/sec
Preheat -Temperature Min(T _{smmin}) -Temperature Max(T _{smmax}) -Time(min to max)(t _s)	150°C 200°C 60~120sec
T _{smmax} to T _L -Ramp-upRate	<3°C/sec
Time maintained above: -Temperature(T _L) -Time(t _L)	217°C 60~260sec
Peak Temperature(T _P)	255°C-0/+5°C
Time within 5°C of actual Peak Temperature(t _P)	10~30sec
Ramp-down Rate	<3°C/sec
Time 25°C to Peak Temperature	<6minutes