

ESD3Z15CW

List

List.....	1
Package outline.....	2
Features.....	2
Mechanical data.....	2
Maximum ratings	2
Electrical characteristics.....	2
Rating and characteristic curves.....	3
Pinning information.....	4
Marking.....	4
Suggested solder pad layout.....	4
Packing Information.....	5
Reel packing.....	6
Suggested thermal profiles for soldering processes.....	6
High reliability test capabilities.....	7

ESD3Z15CW

Surface Mount Bi-Directional TVS For ESD Protection Diode : 15V

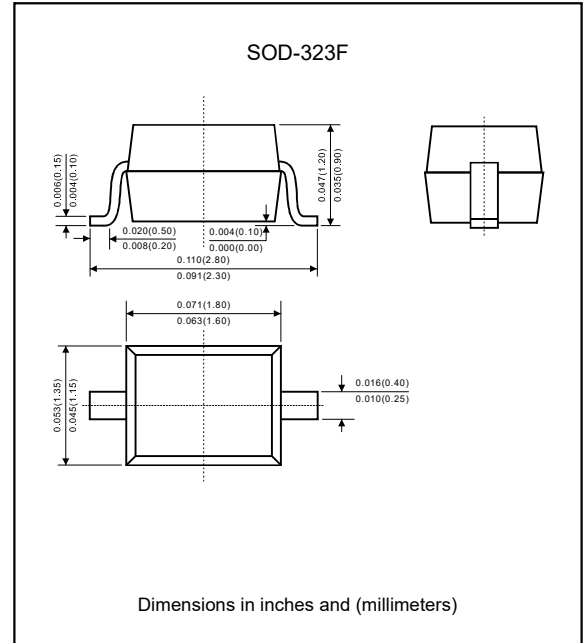
Features

- 350 Watts peak pulse power per line ($t_p=8/20\mu s$).
- Bi-directional ESD protection.
- IEC 61000-4-2 Level 4 ESD protection.
- Lead-free parts meet environmental standards of MIL-STD-19500 /228.
- Suffix "-H" indicates Halogen-free part, ex.ESD3Z15CW.

Mechanical data

- Epoxy:UL94-V0 rated flame retardant
- Case : Molded plastic, SOD-323F
- Terminals : Solder plated, solderable per MIL-STD-750, Method 2026
- Mounting Position : Any
- Weight : Approximated 0.005 gram

Package outline



Maximum ratings (At $T_A=25^\circ C$ unless otherwise noted)

Parameter	Symbol	Value	Unit
Peak pulse power ($t_p=8/20\mu s$) (Note 2)	P_{PP}	350	W
Electrostatic discharge voltage (IEC61000-4-2 Contact & Air) (Note 1)	V_{ESD}	± 25	KV
Peak pulse current ($t_p=8/20\mu s$, IEC61000-4-5) (Note 2)	I_{PP}	15	A
Operating temperature	T_J	150	$^\circ C$
Lead solder temperature - Maximum (10 Second duration)	T_L	260	$^\circ C$
Storage temperature	T_{STG}	-55 to +150	$^\circ C$

Electrical characteristics (At $T_A=25^\circ C$ unless otherwise noted)

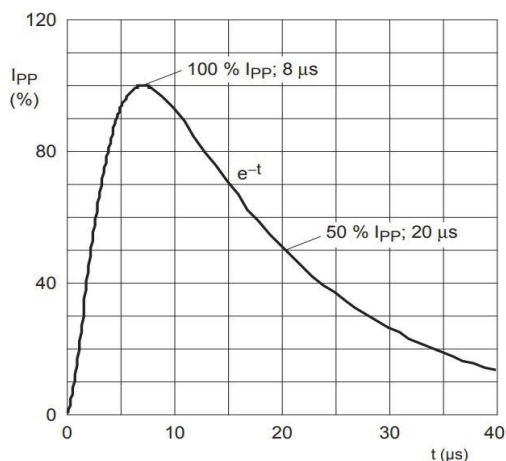
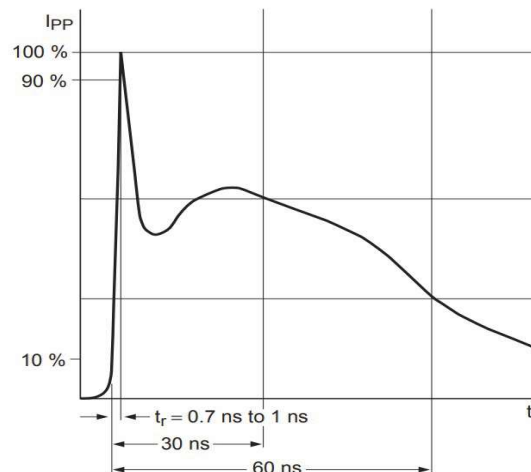
Parameter	Conditions	Symbol	Min.	Typ.	Max.	Unit
Reverse stand-off voltage (Note 3)		V_{RWM}			15	V
Breakdown voltage	$I_T = 1mA$	V_{BR}	15.5		21	V
Reverse leakage current	$V_{RWM} = 15V$	I_R			100	nA
Clamping voltage (Note 2)	$I_{PP} = 5.0A$, $t_p = 8/20\mu s$	V_C			40	V
Junction capacitance	$V_R = 0V$, $f = 1MHz$	C_J		28		pF

Note :

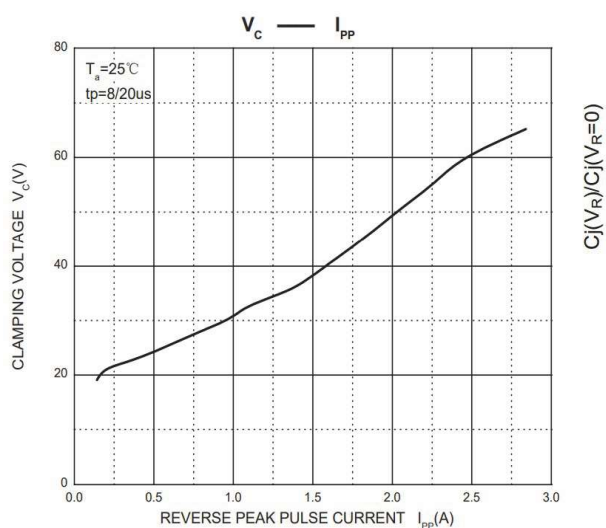
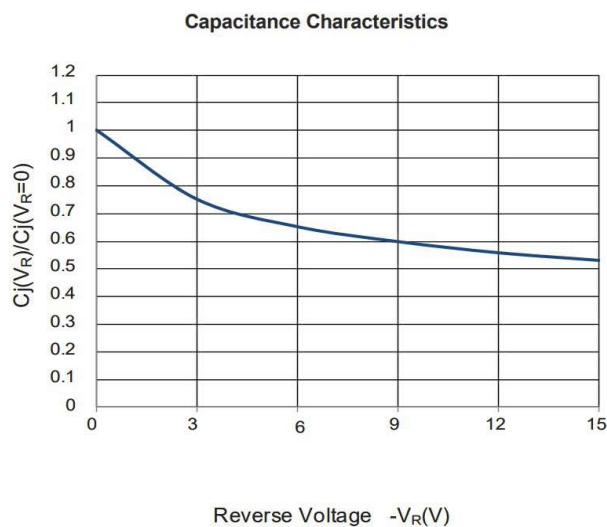
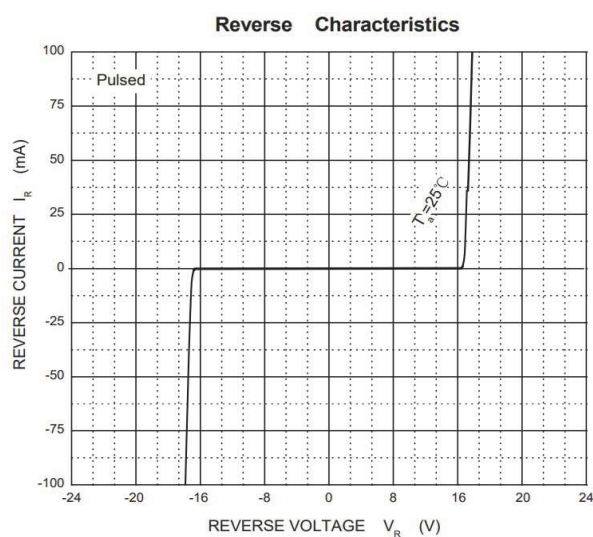
1. Device stressed with ten non-repetitive ESD pulses.
2. Non-repetitive current pulse 8/20s exponential decay waveform according to IEC61000-4-5.
3. Other voltages available upon request.

ESD3Z15CW

Rating and characteristic curves

8/20 μ s pulse waveform according to IEC 61000-4-5

ESD pulse waveform according to IEC 61000-4-2

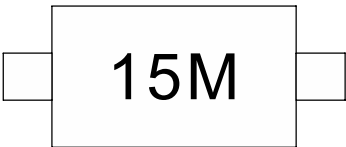


ESD3Z15CW

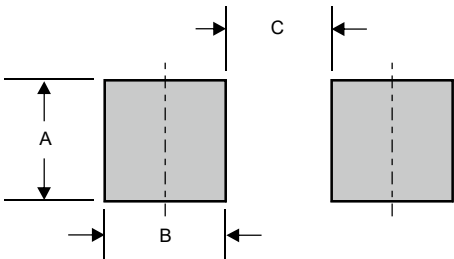
Pinning information

Simplified outline	Symbol
	

Marking



Suggested solder pad layout

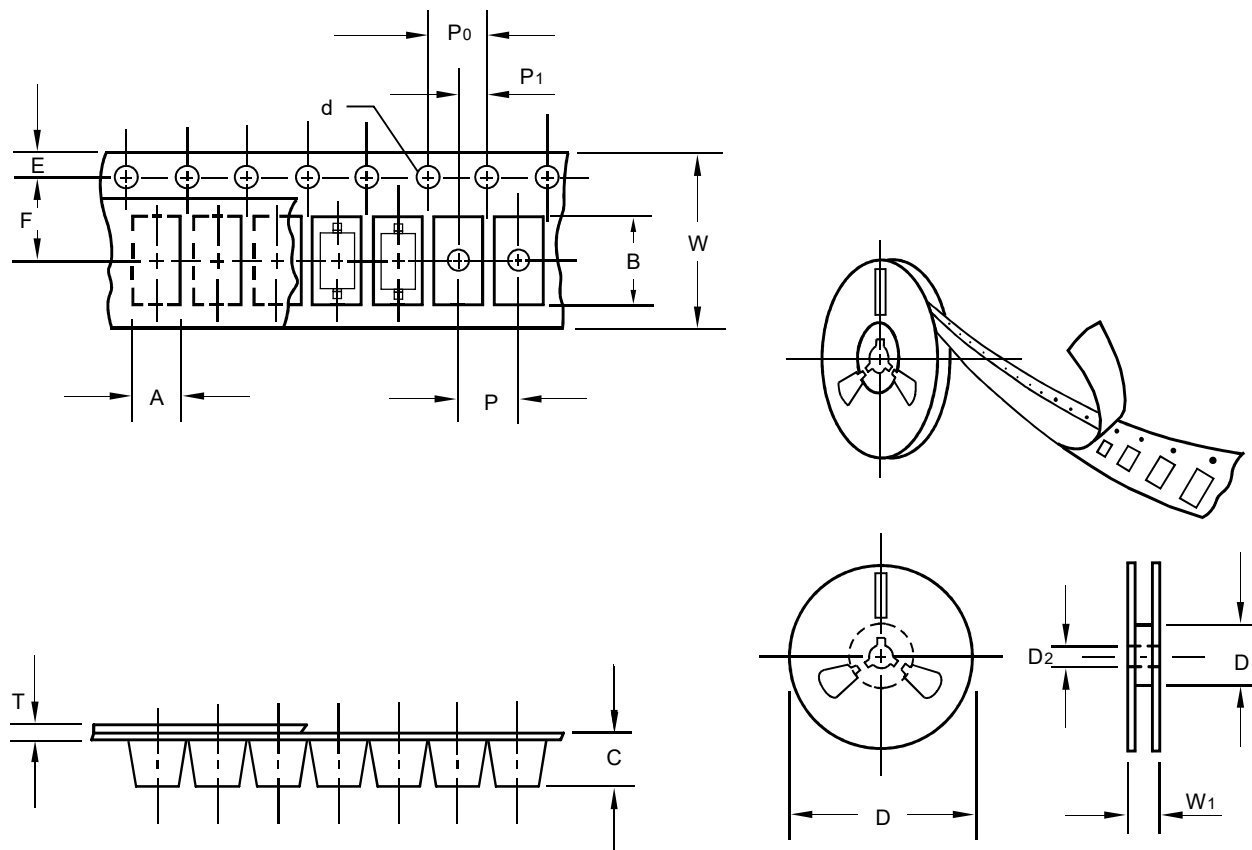


Dimensions in inches and (millimeters)

PACKAGE	A	B	C
SOD-323F	0.031 (0.80)	0.031 (0.80)	0.056 (1.40)

ESD3Z15CW

Packing information



unit:mm

Item	Symbol	Tolerance	SOD-323F
Carrier width	A	0.1	1.48
Carrier length	B	0.1	3.30
Carrier depth	C	0.1	1.25
Sprocket hole	d	0.1	1.50
13" Reel outside diameter	D	2.0	-
13" Reel inner diameter	D ₁	min	-
7" Reel outside diameter	D	2.0	178.00
7" Reel inner diameter	D ₁	min	55.00
Feed hole diameter	D ₂	0.5	13.00
Sprocket hole position	E	0.1	1.75
Punch hole position	F	0.1	3.50
Punch hole pitch	P	0.1	4.00
Sprocket hole pitch	P ₀	0.1	4.00
Embossment center	P ₁	0.1	2.00
Overall tape thickness	T	0.1	0.23
Tape width	W	0.3	8.00
Reel width	W ₁	1.0	9.50

Note: Devices are packed in accordance with EIA standard RS-481-A and specifications listed above.

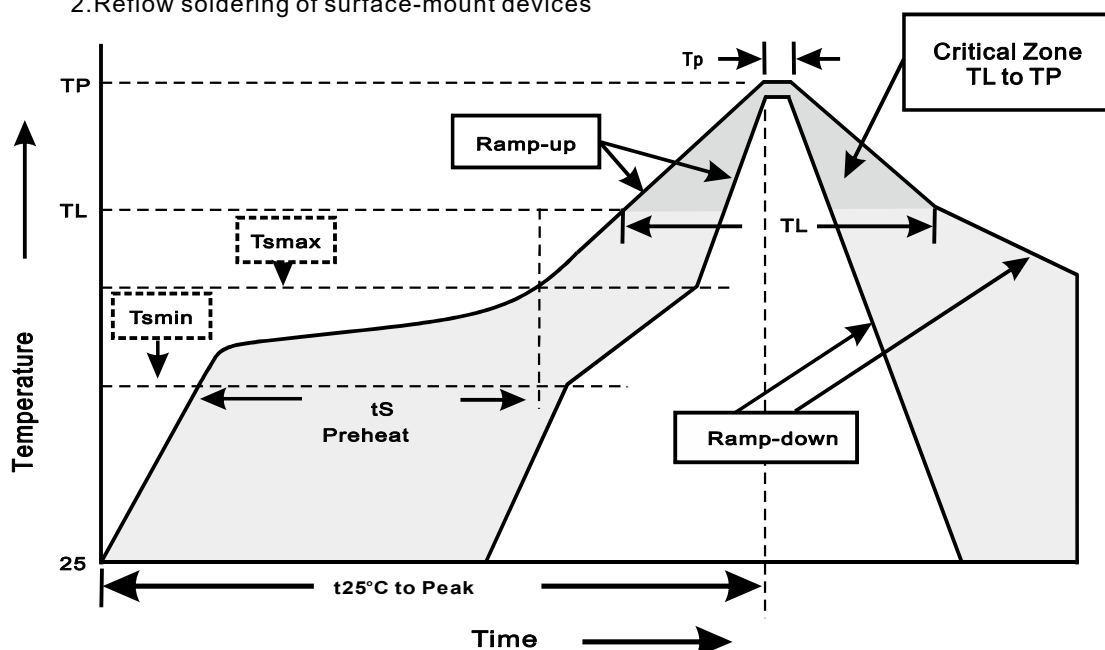
ESD3Z15CW

Reel packing

PACKAGE	REEL SIZE	REEL (pcs)	COMPONENT SPACING (m/m)	BOX (pcs)	INNER BOX (m/m)	REEL DIA, (m/m)	CARTON SIZE (m/m)	CARTON (pcs)	APPROX. GROSS WEIGHT (kg)
SOD-323F	7"	3,000	4.0	30,000	183*123*183	178	382*257*387	240,000	8.0

Suggested thermal profiles for soldering processes

- 1.Storage environment: Temperature=5°C~40°C Humidity=55%±25%
- 2.Reflow soldering of surface-mount devices



3.Reflow soldering

Profile Feature	Soldering Condition
Average ramp-up rate(T _L to T _P)	<3°C/sec
Preheat -Temperature Min(T _{min}) -Temperature Max(T _{max}) -Time(min to max)(t _s)	150°C 200°C 60~120sec
T _{max} to T _L -Ramp-upRate	<3°C/sec
Time maintained above: -Temperature(T _L) -Time(t _L)	217°C 60~260sec
Peak Temperature(T _P)	255°C-0/+5°C
Time within 5°C of actual Peak Temperature(t _P)	10~30sec
Ramp-down Rate	<6°C/sec
Time 25°C to Peak Temperature	<6minutes

ESD3Z15CW

High reliability test capabilities

Item Test	Conditions	Reference
1. Solder Resistance	at $260 \pm 5^{\circ}\text{C}$ for $10 \pm 2\text{sec.}$	MIL-STD-750D METHOD-2031
2. Solderability	at $245 \pm 5^{\circ}\text{C}$ for 5 sec.	MIL-STD-202F METHOD-208
3. High Temperature Reverse Bias	$V_{\text{BR}} = V_{\text{BR Min}} * 80\%$ at $T_{\text{J}} = 150^{\circ}\text{C}$ for 168 hrs.	MIL-STD-750D METHOD-1038
4. Pressure Cooker	$15P_{\text{SIG}}$ at $T_{\text{A}} = 121^{\circ}\text{C}$ for 4 hrs.	JESD22-A102
5. Temperature Cycling	-55°C to $+125^{\circ}\text{C}$ dwelled for 30 min. and transferred for 5min. total 10 cycles.	MIL-STD-750D METHOD-1051
6. Humidity	at $T_{\text{A}} = 85^{\circ}\text{C}$, RH=85% for 1000hrs.	MIL-STD-750D METHOD-1021
7. High Temperature Storage Life	at 150°C for 1000 hrs.	MIL-STD-750D METHOD-1031